Tuesday, 4/4/2006 10:06:05 AM

Linda Lacelle

## **Process Sheet**

Customer 500

: CU-DAR001 Dart Helicopters Services

Job Number

: 26481

**Estimate Number** 

: 11695

P.O. Number

: NA

: 4/4/2006 This Issue

: NC

: NIA

: NIA

: PURCHASED PARTS

S.O. No. : W/A

Part Number

**Due Date** 

**Drawing Name** 

: D2712

**Drawing Number** Project Number : D2712 REV B : N/A

: SET SCREW

: B **Drawing Revision** 

: NIA Material

: 4/5/2006

Qty:

1,000 Um:

Each

Written By

Prsht Rev.

First Issue

**Previous Run** 

Checked & Approved By Comment

C 05.09.13 : Est:

Reformat KJ/JLM

**Additional Product** 

Job Number:



Seq. #:

1.0

**Machine Or Operation:** 

Description:

**PURCHASING** 

<u>e</u> हिंदी क्मी क्मी

**Comment: PURCHASING** 

PG

Issue P/0: 00000939

For Hex Head Set Screw

P/N: 92311A599 as per Dwg D2712 Thread: 5/16-24UNF Length: 5/8" long SS

Possible Supplier: McMaster Material release note is required

2.0

92311A599

SET SCREW



Comment: Qty.:

1.0000 Each(s)/Unit

Total: 1000.0000 Each(s)



3.0

PACKAGING 1

PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1

Receive & Inspect For Transit Damage

Ensure material release note is attached

4.0

QC6



Comment: DIMENSIONAL CHECK

DIMENSIONAL CHECK



1000

5.0

PACKAGING 1

PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1

Identify and Stock

Location:



Page 1

Date: User:

Tuesday, 4/4/2006 10:06:05 AM

Customer: CU-DAR001 Dart Helicopters Services

Linda Lacelle

**Process Sheet** 

**Drawing Name: SET SCREW** 

Job Number: 26481

Part Number: D2712

Job Number:



Seq. #:

**Machine Or Operation:** 

Inspection Level 21

Description:

6.0

DOCUMENT CONTROL



Comment: DOCUMENT CONTROL



Job Completion



Dochslas U doug. 25

PAGE YOUR PURCHASE DART AEROSPACE LTD 200 AURORA INDUSTRIAL PKWY 1 OF 1 ORDER NUMBER 2 1270 ABERDEEN ST AURORA OH 44202 K6A 1 HAWKESBURY ON IF THERE ARE ANY QUESTIONS ABOUT THIS SHIPMENT CONTACT OUR SALES DEPARTMENT (330)995-5500 MCM NUMBER MAIN FINISHED GOODS LOCATION 6228676-02 Today's Date This Your Your **Item Description** McMaster Carr FIII Shipment Warehouse Line Order Quantity Part Number Location 20 18 8 SS CUP POINT SOCKET SET SCREW 20 1-102-11 41-03 92311 A599 5/16" 24 THREAD, 5/8" LENGTH 10 CERTIFICATE OF COMPLIANCE -This is to certify the above item(s) on your purchase order was supplied in accordance with the description and as illustrated in the catalog. Compliance Manager- Alberto Valedon

MCMASTER-CARR

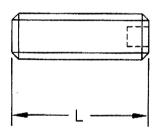
148



DESIG	DS	DRAWN BY	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
CHECK	ED yel	APPROVED A	DRAWING NO.	REV. B
	一世	横	D2712 SHEET	1 OF 1
DATE			TILE	SCALE
05.05.04			SET SCREW	NTS
Α		97.11.03	NEW ISSUE	
В		05.05.04	MATERIAL NOW SS ONLY	



REFERENCE ONLY



## D2712 SET SCREW

1) TYPE: HEX SOCKET HEAD SET SCREW

2) THREAD: 5/16"-24 (UNF) 3) LENGTH: L= 5/8" TO 3/4" 4) MATERIAL: STAINLESS STEEL

Copyright © 1997 by DART AEROSPACE LTD

THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD.